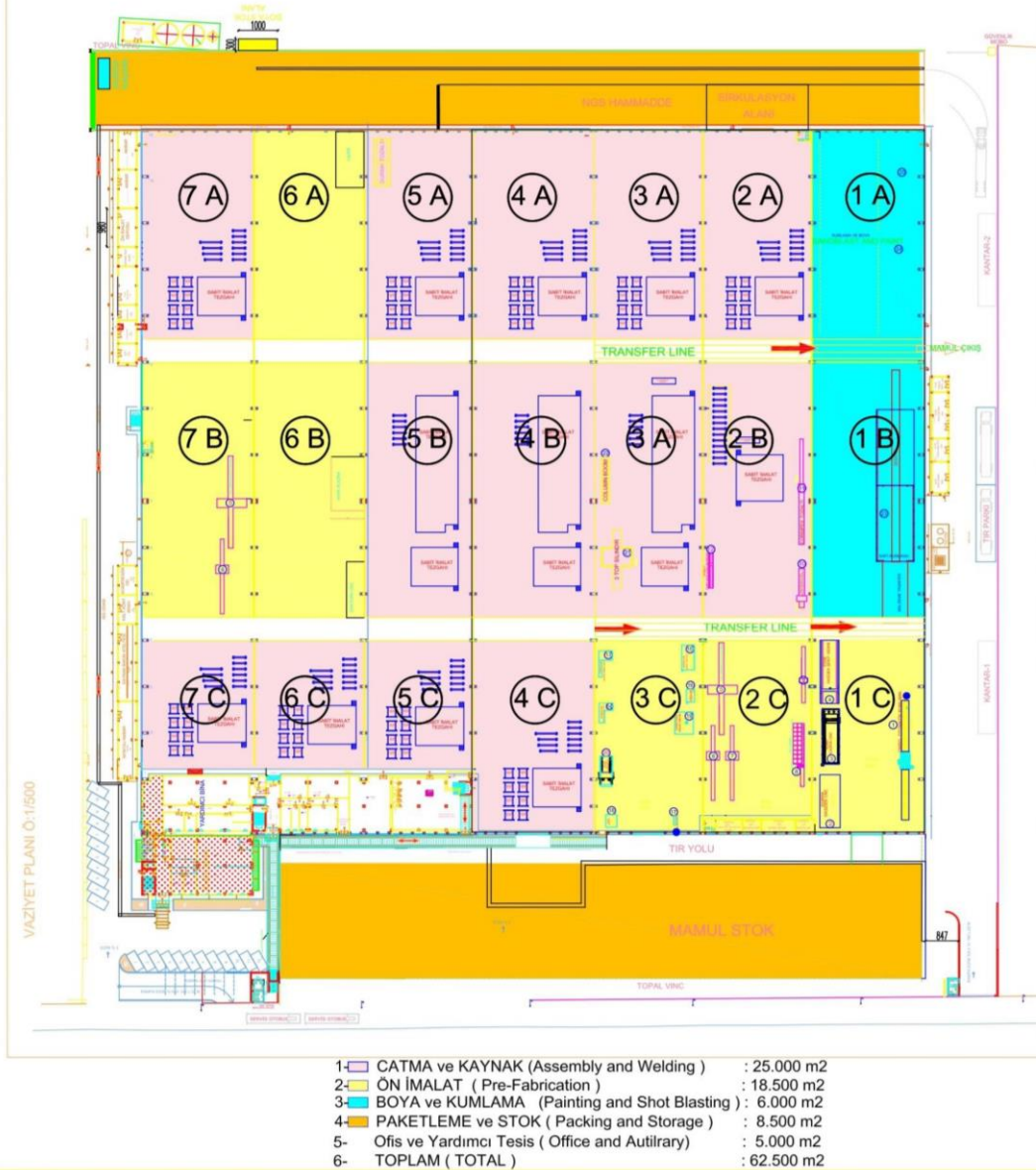


NERSAN
GLOBAL

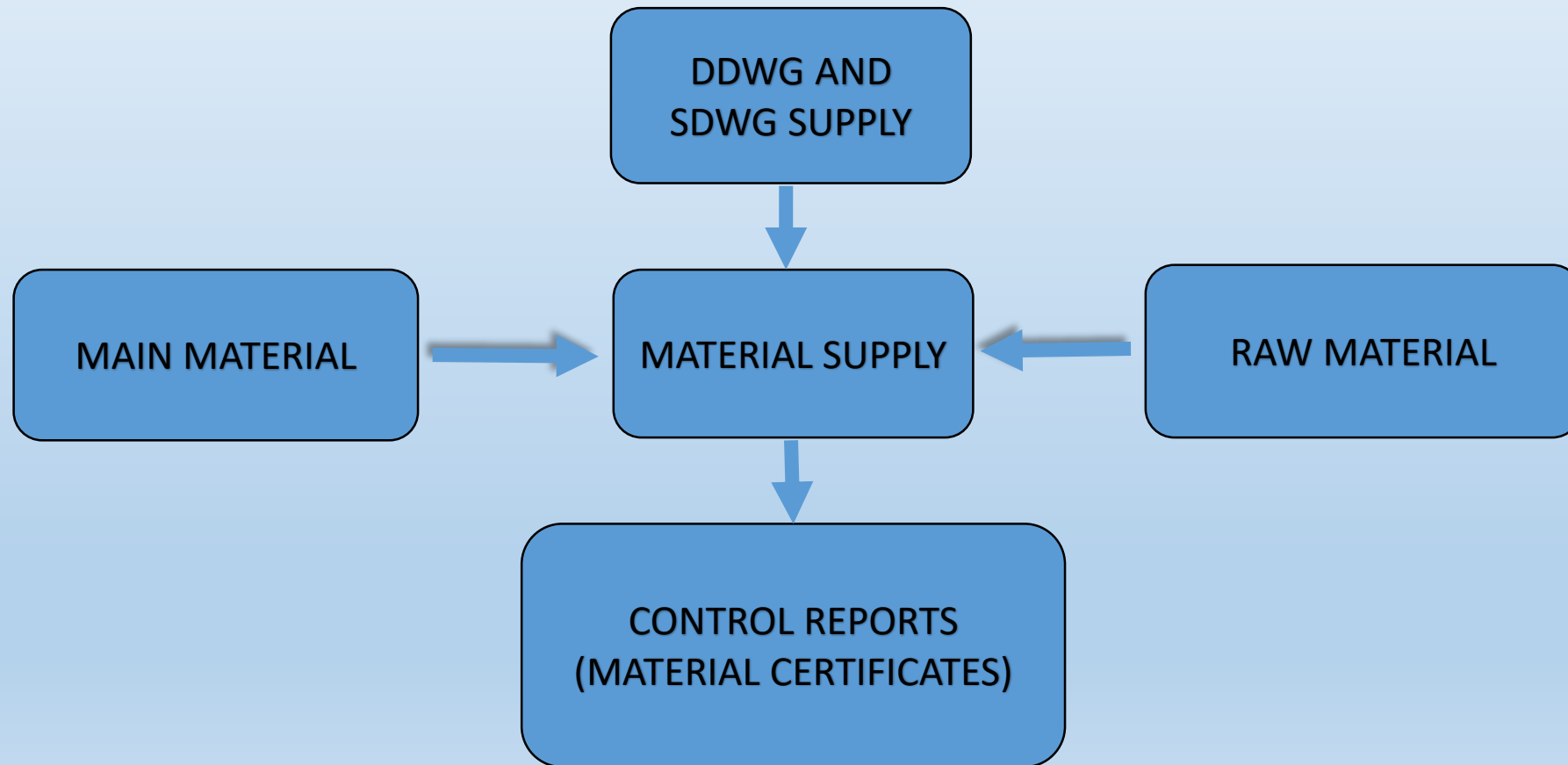
NERSAN GLOBAL FABRICATION FLOW CHART

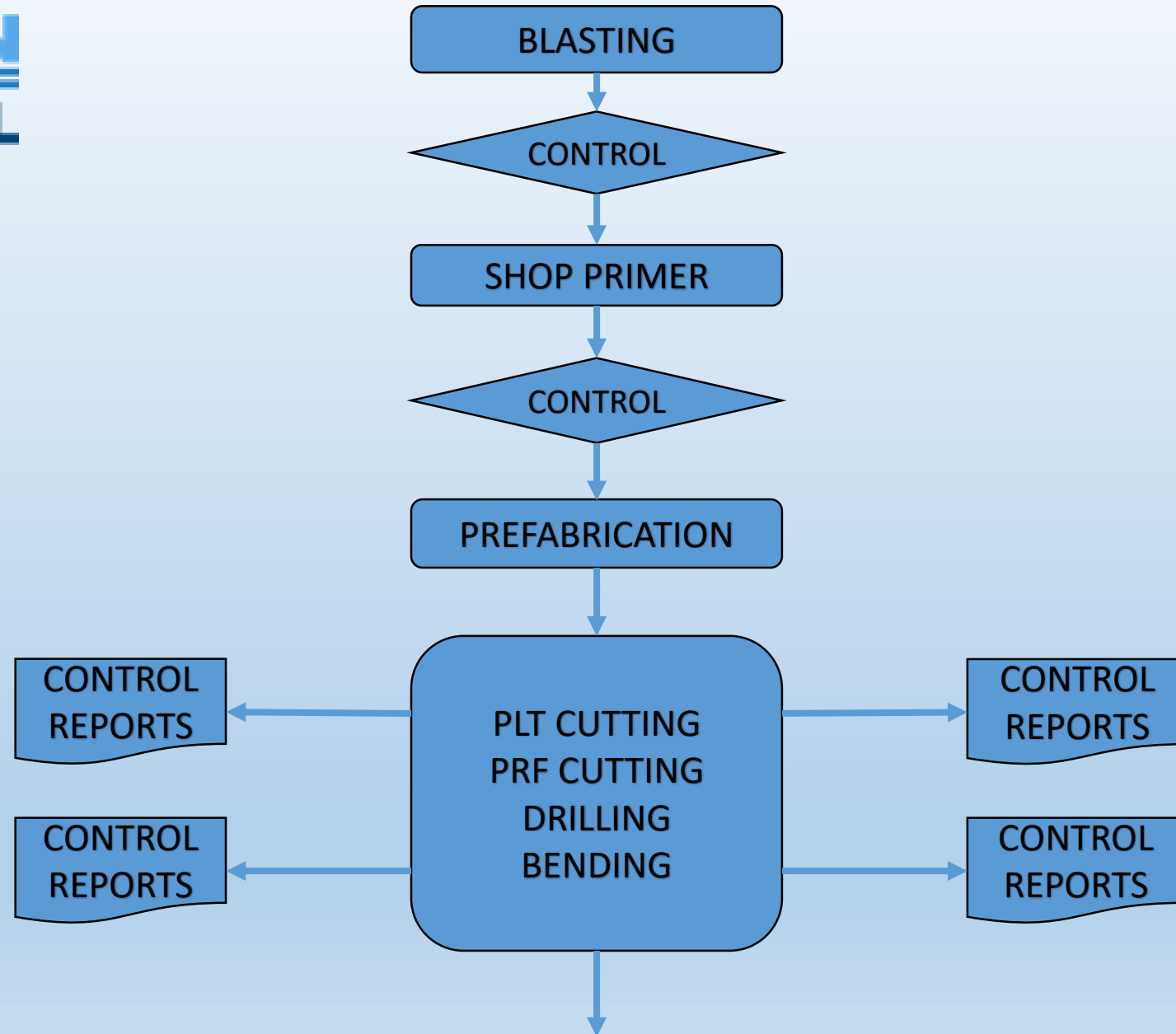


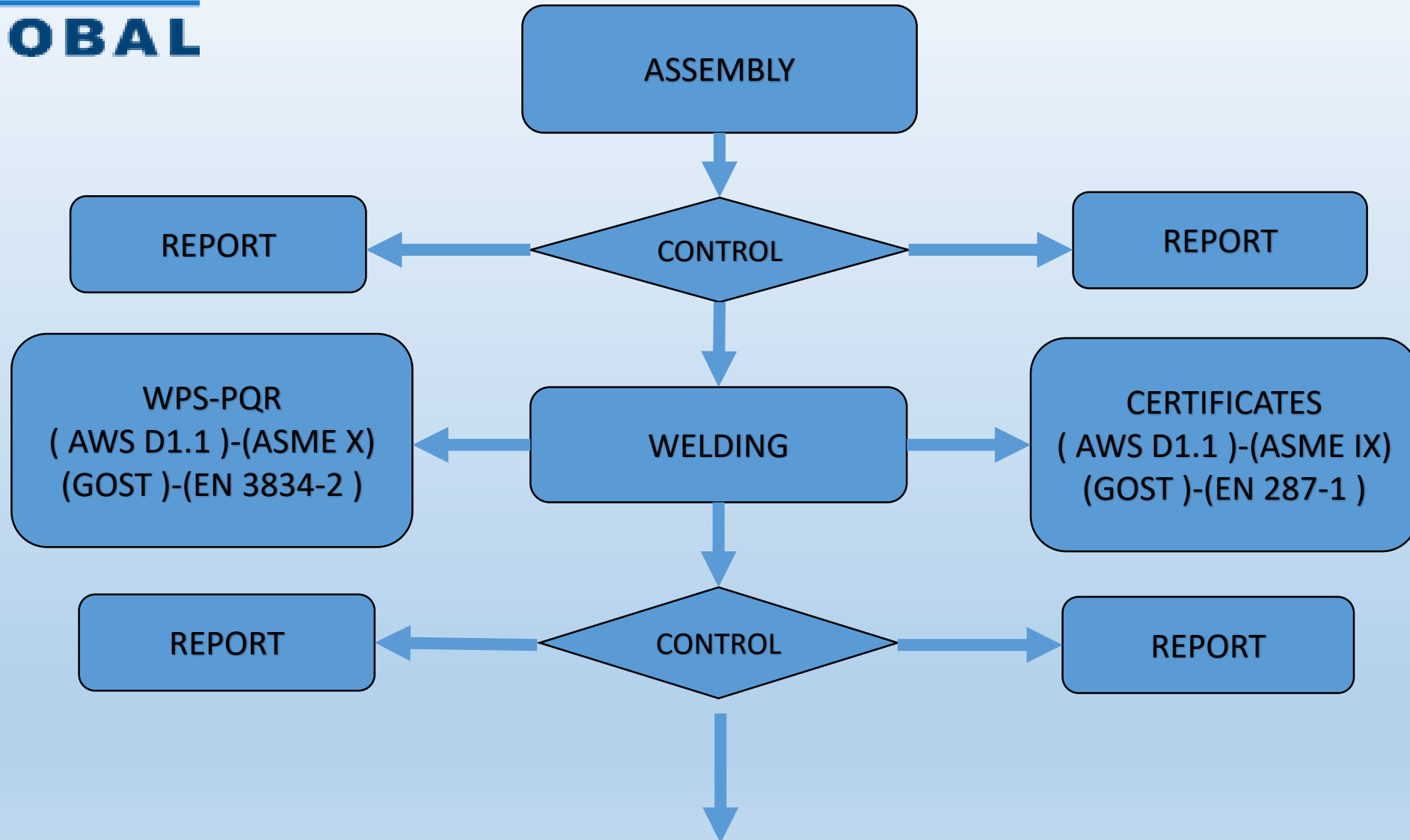
NERSAN GLOBAL YAPI (YERLEŞİM PLANI -LAYOUT)

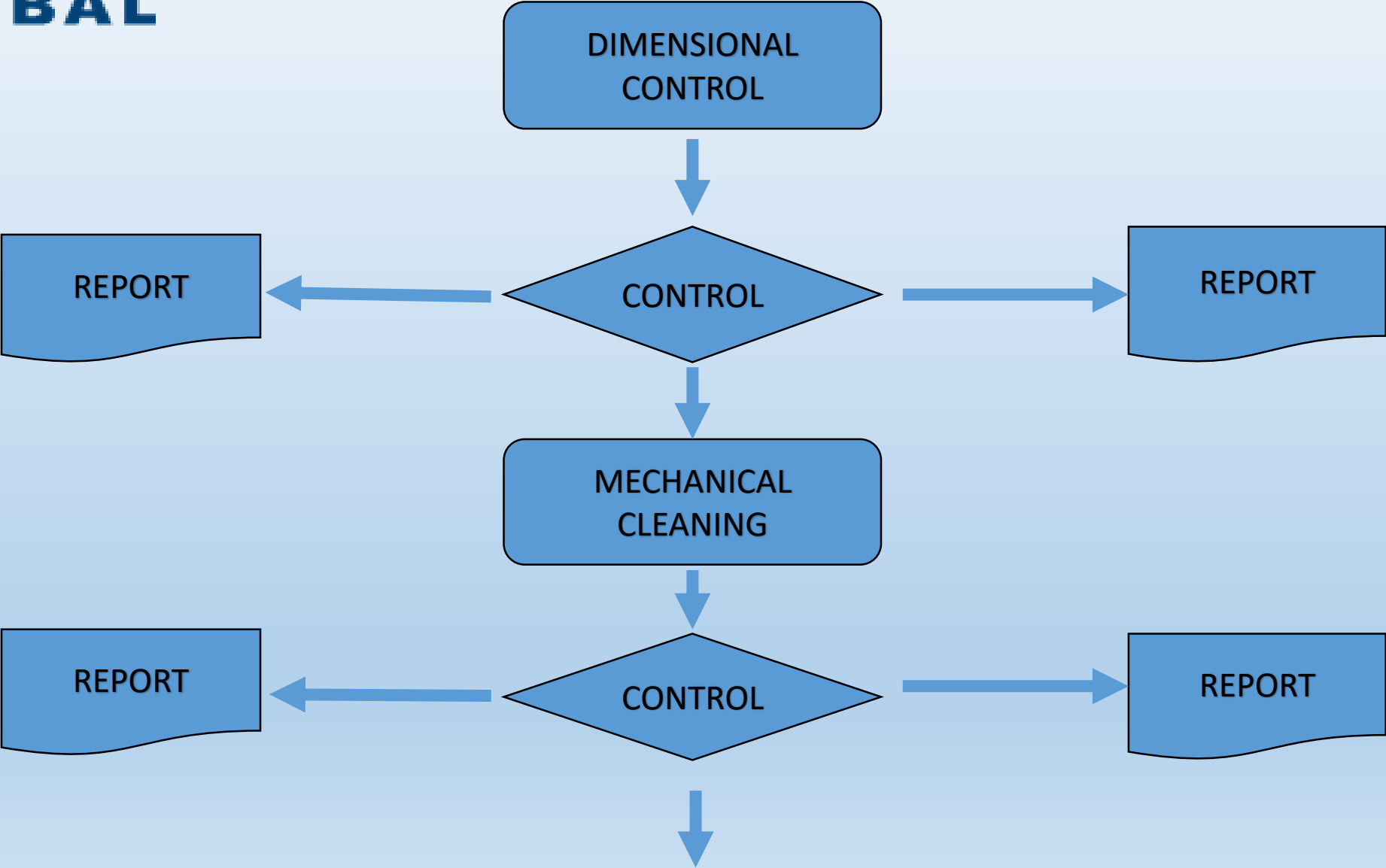


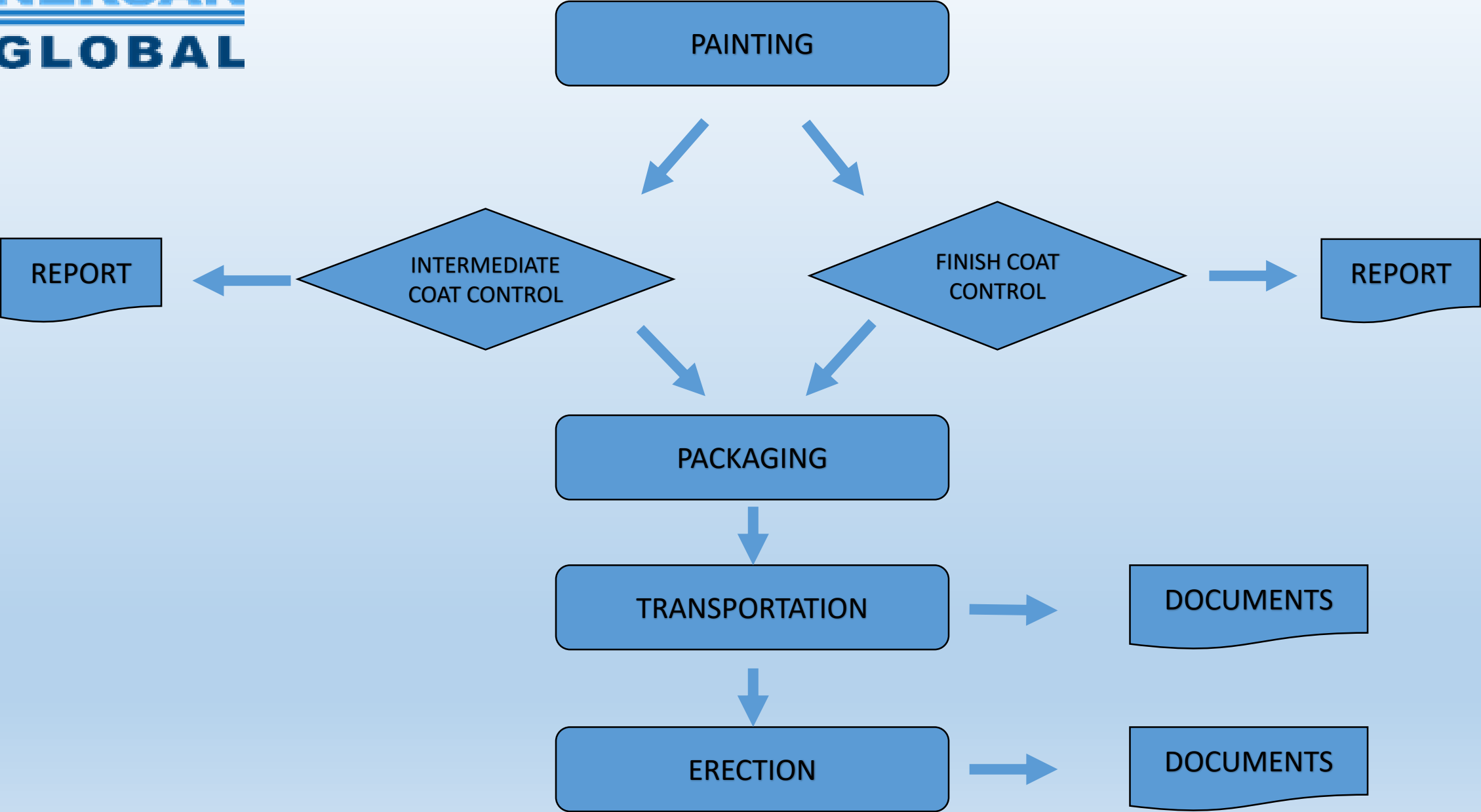
FLOW CHART PLAN OF NERSAN GLOBAL











PROJECT PREPARATION AND MATERIAL

The projects to our company, are analyzed by Project managers and determined the materials. Project managers are given the material orders. Then the materials are provided. Project managers prepared the work order forms according to work schedule. Work order forms are delivered to prefabrication and fabrication halls by Project managers.



Pre-fabrication: Pre-fabrication is an operation sandblasting, cutting, drilling, bending etc. According to work order forms prepared by project managers and their assistants. These operations are in accordance with the procedures and instructions of Nersan Global.



Plates, profiles, steel strip and the other materials for fabrication are prepared in prefabrication process by CNC, plasm, saws, bending so. on machines.



Plates, profiles, steel strip and the other materials for fabrication are transported by transporting staff's after pre-fabrication.



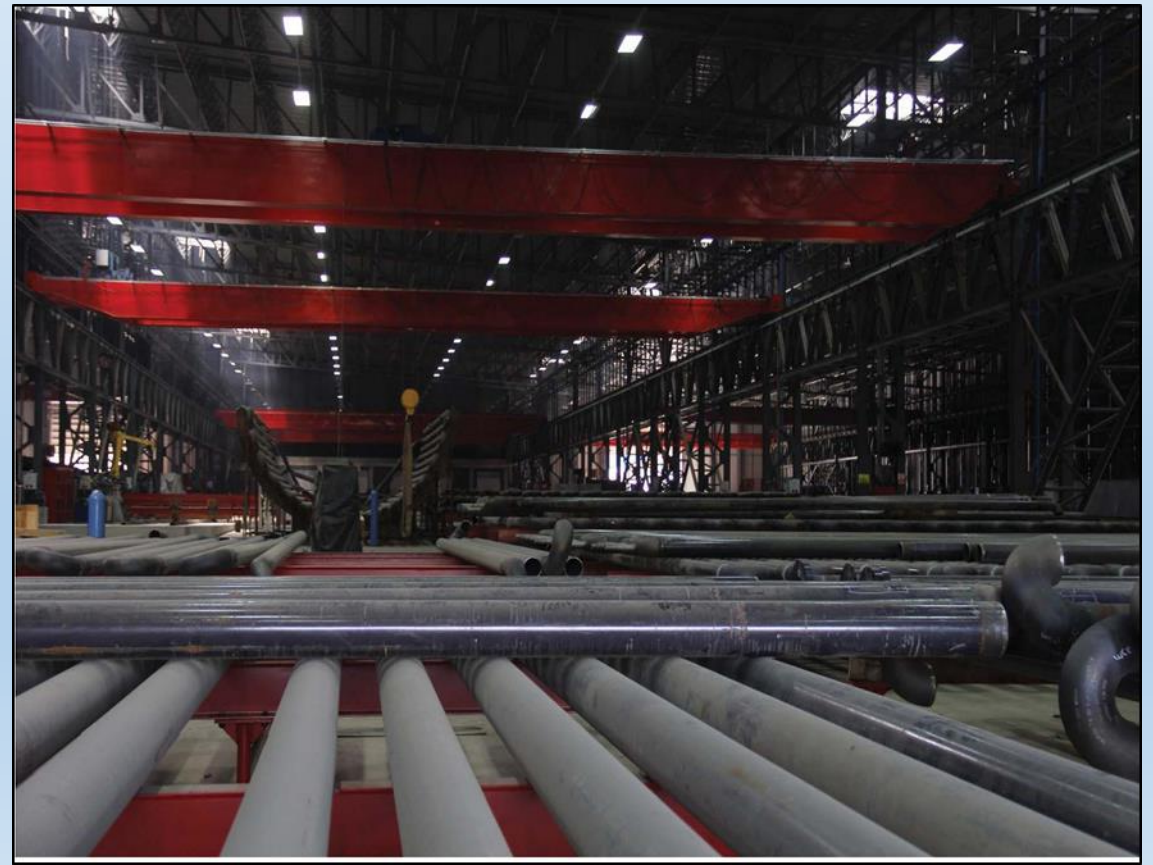




Fabrication: Project managers are determined fabrication teams after pre-fabrication.



Fabrication; Assembly, centered, opening the mouth of welding, mechanical cleaning so. on operations are done by fabrication teams in fabrication holes.





Welding: Materials after fabrication are transported to welding hall. In this hall qualified welders are welded the materials according to customer technical specifications and current welding standards.





Materials after welding are transported to painting hall for mechanical cleaning and painting.



All paintings are done according to Nersan Global Yapı painting procedure and customer's approval painting system. Materials after painting and drying are ready for transport to site.



PACKAGING AND TRANSPORTING

Ready materials are packaged according to Nersan Global Yapı packaging procedure or customers instructions. The materials are transported to site after customers approval.



PACKAGING AND TRANSPORTING



PACKAGING AND TRANSPORTING



PACKAGING AND TRANSPORTING



Materials are erected by Nersan Global Yapı's expert erection teams at site. Erection are done according to Nersan Global Yapı erection procedure. After erection Nersan Global Yapı is delivered the building to customer.















